

# KLETON

## ALUMINUM HAND TRUCKS Assembly Instructions

### Step 1



- a-** Insert handle into frame, on the end with plastic caps
- b-** Align holes, and insert bolts



- c-** Tighten bolts using locknut

### Step 2



- a-** Remove bolts on frame bracket that are attached to the bottom of the frame
- b-** Align the holes on the frame with the frame bracket, hold in position



- c-** Slide nose plate onto frame, aligning same holes as step 2-b
- d-** Align one of the wheel brackets on the outside of the frame with the aligned holes of step 2-c



- e-** Insert bolts through aligned holes and tighten using locknut
- f-** Repeat steps 2-d and 2-e on opposite side

### Step 3



- a-** Insert axle into wheel bracket
- b-** Note: for 8" wheel use lower hole on wheel bracket  
For 10" wheel use higher hole on wheel bracket



- c-** Align spring pins with slots on wheel bracket and hammer half way through the hole on the axle
- d-** Repeat step 3-c on opposite side



- e-** Put washer on both ends of the axle
- f-** Insert wheel on the axle
- g-** Repeat step 3-f on opposite side
- h-** Put second washer on both ends of the axle
- i-** Insert cotter pin through hole at the end of the axle
- j-** Bend the ends of the cotter pin to lock wheel into position